

Aktive Schwingungsdämpfung an einer elastischen Wagenkasten-Struktur

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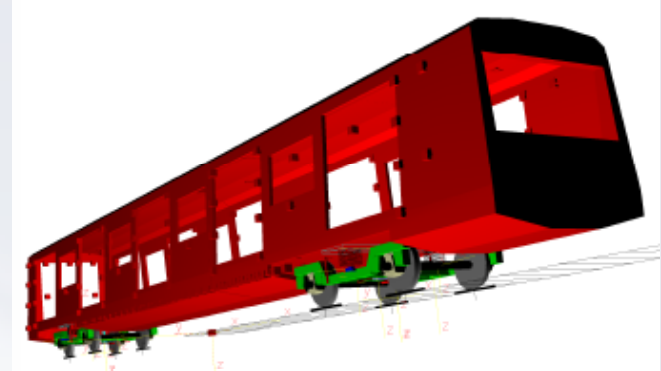
Contents

- **Motivation**
- **Fundamental concept**
- **Analytic modelling**
- **Experimental modelling - identification**
- **Robust controller design**
- **Actuator nonlinearities**
- **Co-simulation and experiment**
- **Conclusion**

Motivation

Metro vehicles:

- Lightweight structures
- Simple, modular construction
- Many and large doors & windows



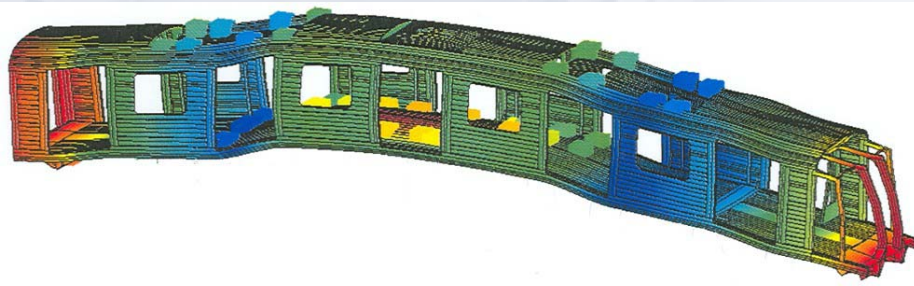
➔ Poor ride comfort!

Active damping of vibrations:

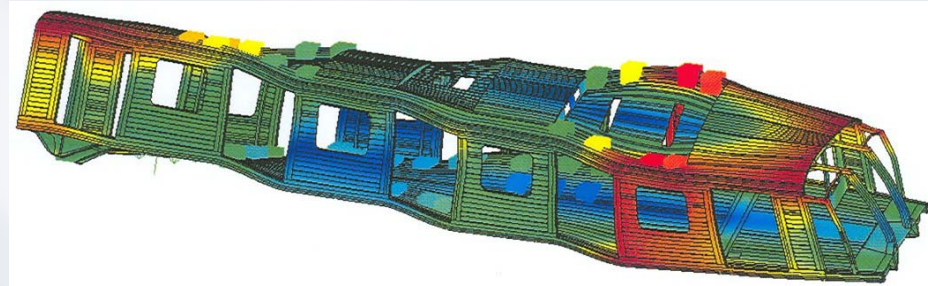
- **Secondary suspension (safety!),**
(Stribersky et.al. 1998, Foo & Goodall 2000)
- **Actuators on flexible structure**
(Kamada et.al. 2005, Schandl et.al. 2007)

Elastic Deformations of Car Body

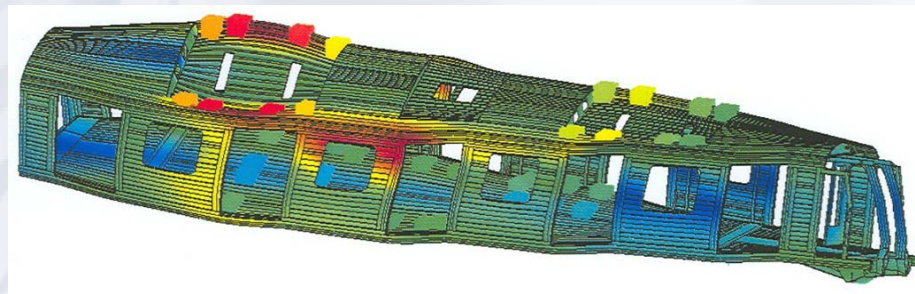
1st vertical bending mode



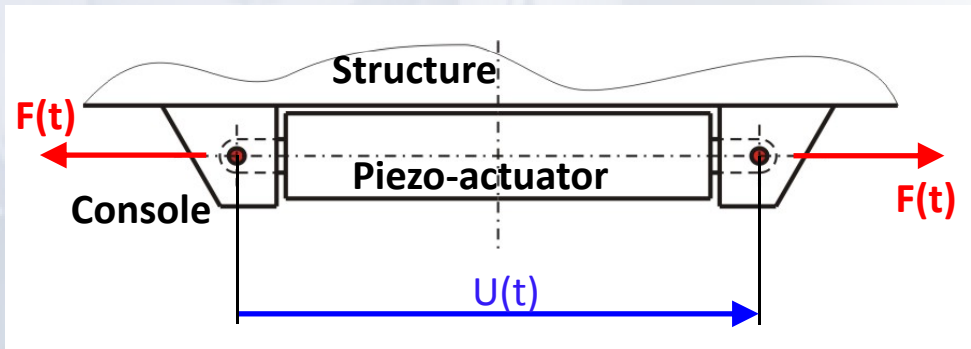
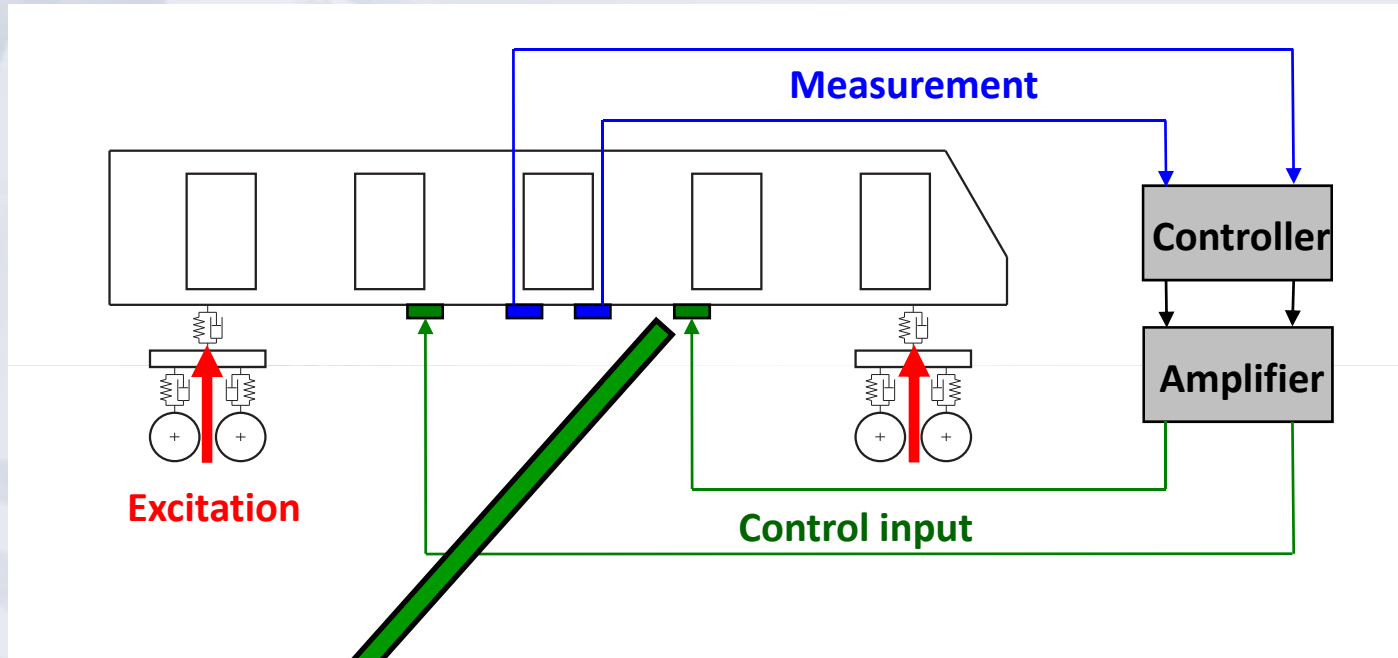
1st torsional mode



1st diagonal distortion mode



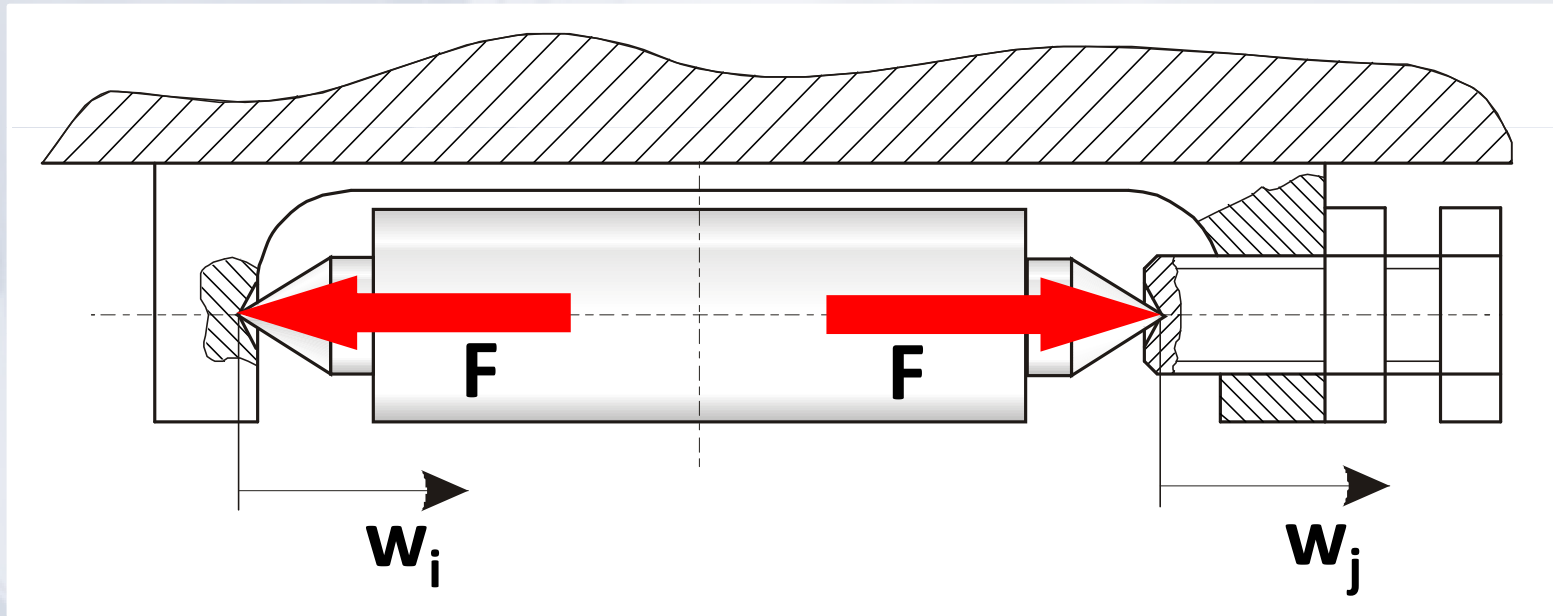
Innovative Solution



- ⊕ Low power consumption
- ⊕ Robust in case of system failure
- ⊕ Small effect on suspension / rail/wheel forces
- ⊖ Rigid body modes not controllable

Active Damping Concept I

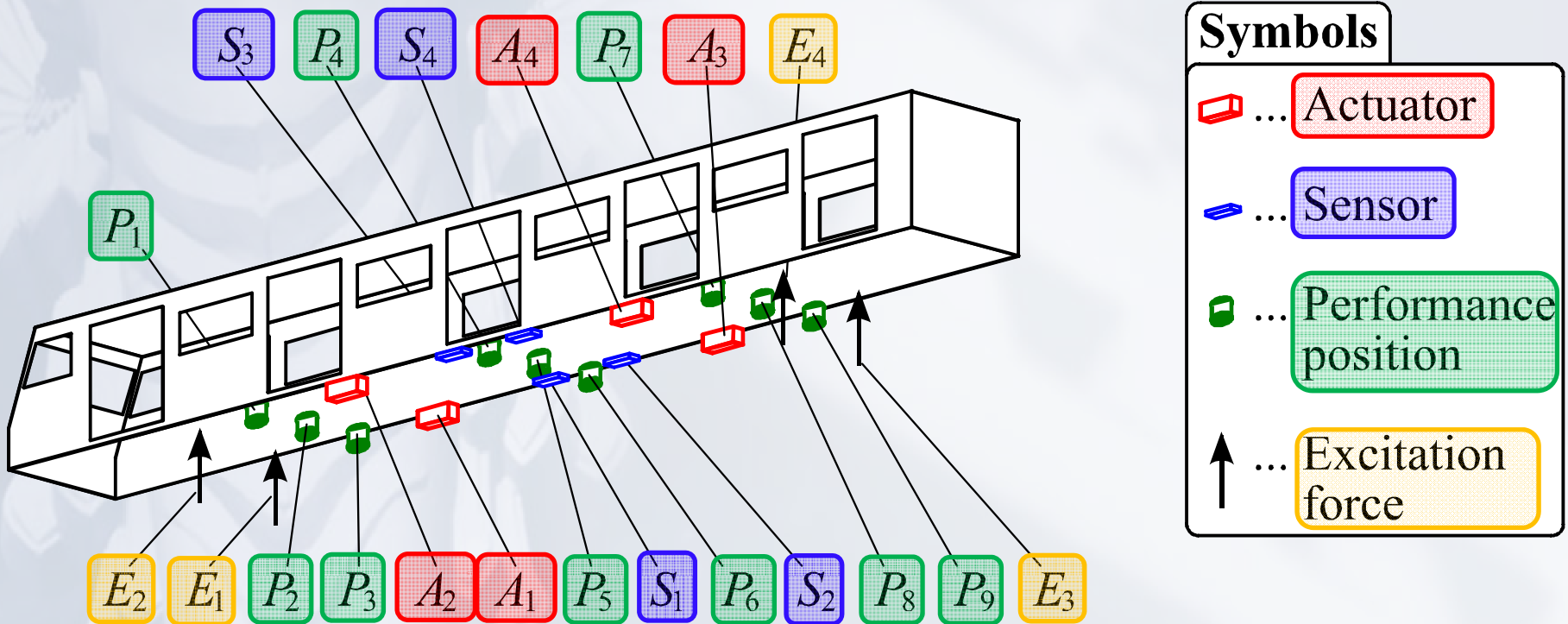
Piezo-stack actuator mounted in console:



Blocking force $F_B = 50\text{kN}$ @ 1kV, travel $\Delta w = 0.2\text{mm}$,
length $l = 294\text{mm}$, diameter $d = 45\text{mm}$, power $P_{\text{typ}} = 150\text{W}$

Active Damping Concept II

Actuator, sensor, and performance positions:



Analytic Modeling I

$$M\ddot{w} + L\dot{w} + Kw = f(t)$$

system of ODEs of order n



$$w(t) = \Phi q(t) = \sum_{j=1}^n \phi_j q_j(t)$$

generalized coordinates w
expressed by eigenvectors Φ
and modal coordinates q

$$\ddot{q} + 2\zeta\Omega\dot{q} + \Omega^2 q = \mu^{-1}\Phi^T f(t)$$

system of modal ODEs



$$x = [q, \dot{q}]^T$$

definition of state vector

$$\dot{x} = Ax + B_1 d + B_2 u \quad y = C_2 x$$

state-space equations, order $2n$

(Preumont 1997)

Analytic Modeling II

disturbance

actuator input

$$B_1 = \begin{bmatrix} 0 \\ \vdots \\ 0 \\ \phi_1(w_l) \\ \vdots \\ \phi_n(w_l) \end{bmatrix}, \quad B_2 = \begin{bmatrix} 0 \\ \vdots \\ 0 \\ \phi_1(w_j) - \phi_1(w_i) \\ \vdots \\ \phi_n(w_j) - \phi_n(w_i) \end{bmatrix}$$

Input matrices are composed of components of ϕ in direction of w_i and w_j , respectively



$$C_2 = \frac{1}{l_s} B_2^T$$

Only for collocation!
(Preumont 1997)

Non-collocation: similar to B_2

$$G_{su} = C_2 (sI - A)^{-1} B_2$$

$$G_{sd} = C_2 (sI - A)^{-1} B_1$$

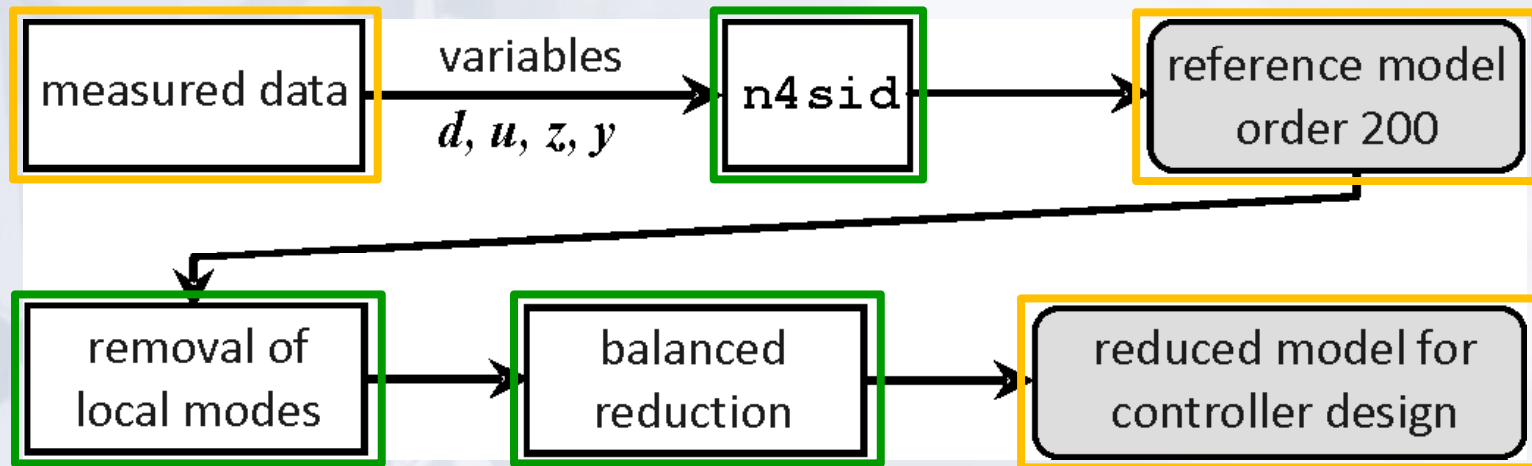
Transfer functions from actuator to sensor and disturbance to sensor.

Experimental Modeling - Identification

$$\begin{bmatrix} \dot{x} \\ z \\ y \end{bmatrix} = \begin{bmatrix} A & B_1 & B_2 \\ C_1 & D_{11} & D_{12} \\ C_2 & D_{21} & D_{22} \end{bmatrix} \begin{bmatrix} x \\ d \\ u \end{bmatrix}$$

direct identification of state-space system!

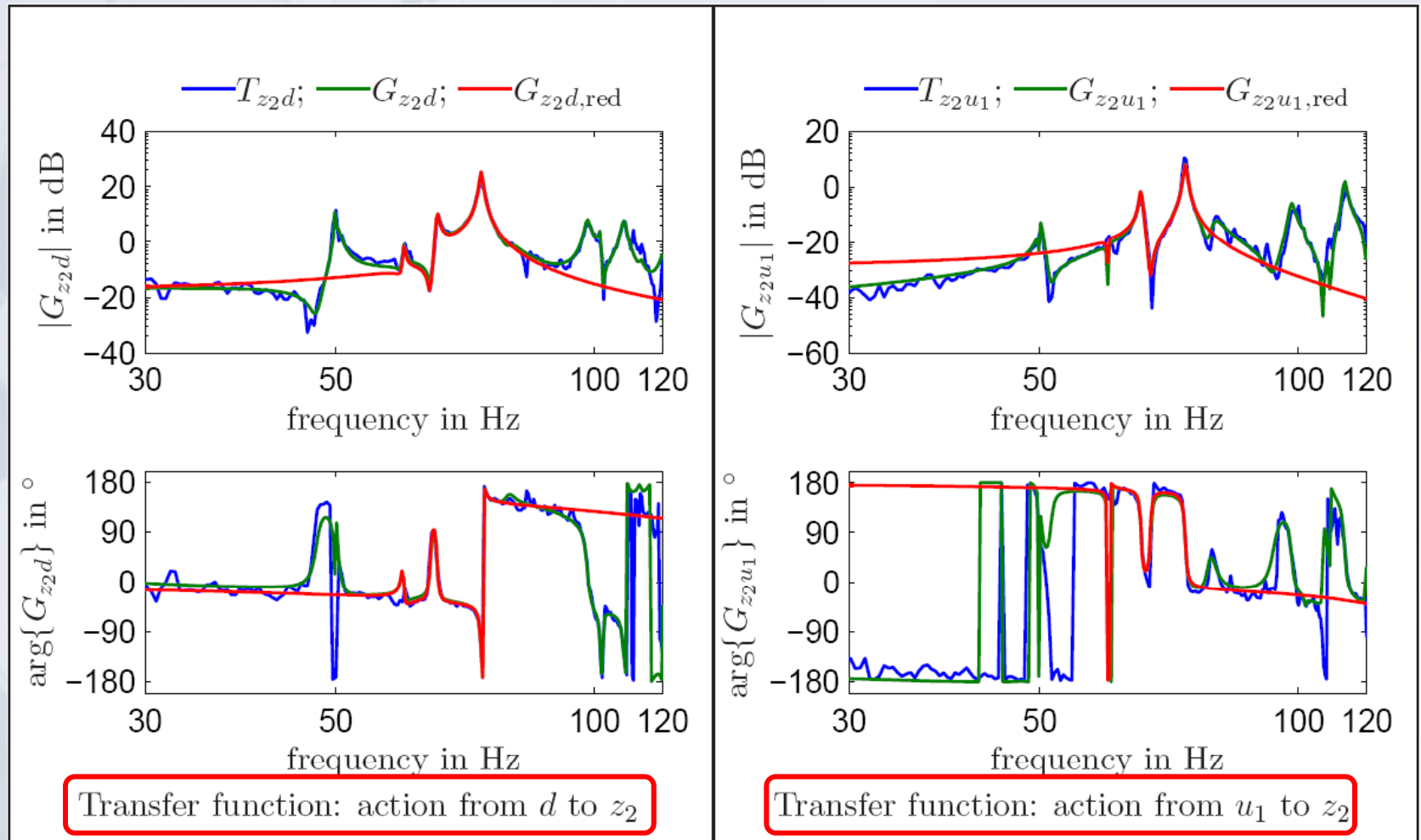
performance measurements
sensor measurements



(Benatzky et.al. 2007a)

Identification Results

- empirical transfer function estimate
- reduced order state space model for controller design
- full order state space model



Robust H_∞ -Control

NOMINAL SYSTEM
(contains all weights)

UNCERTAINTY
(additive, multiplicative,
parametric)

INPUTS

OUTPUTS

Uncertainties

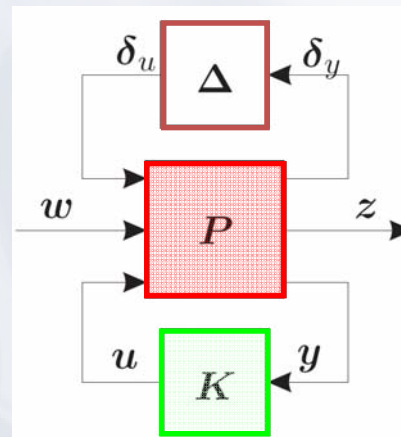
Uncertainties

Disturbances

Performance
outputs

Control inputs

Measurement
outputs



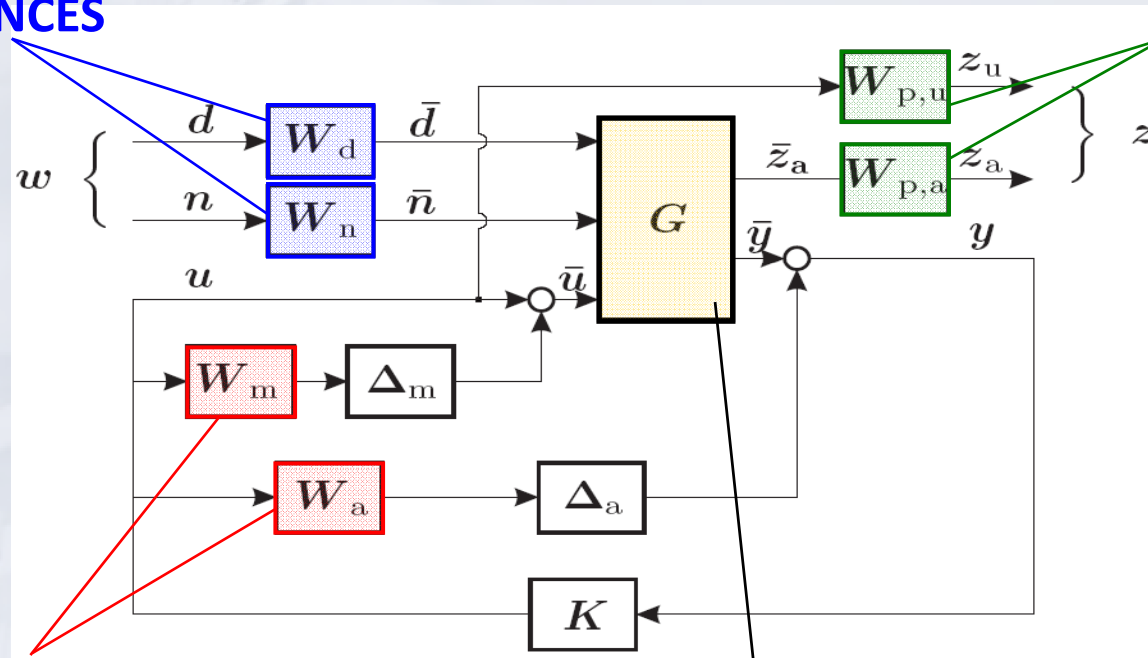
CONTROLLER

Standard P-K- Δ -Structure

Controller Design

Power spectrum densities of INPUT DISTURBANCES

PERFORMANCE (Accelerations, control inputs, etc.)



UNCERTAINTIES (Actuators→multiplicative, neglected dynamics→additive)

Design model of a flexible structure (e.g. modally reduced model)

Guaranteed robust performance by DK-iteration!

Controller Comparison

active damping of acceleration ($a_{\text{RMS,ISO}}$) in %

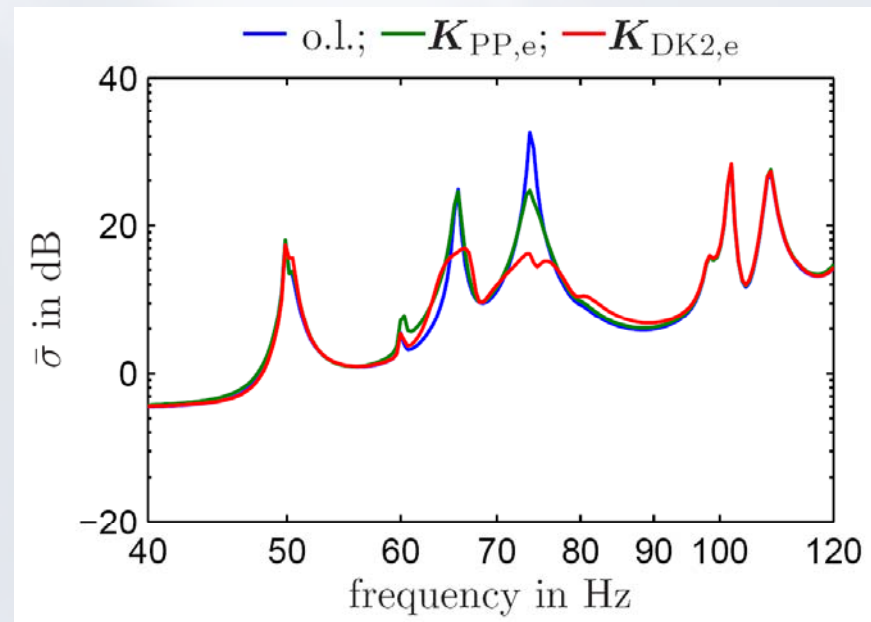
controller	Fl	Fr	Ml	Mr	Rl	Rr
$K_{\text{DK1,e}}$	33.0	34.7	6.4	2.7	41.4	33.1
$K_{\text{DK2,e}}$	38.7	40.9	6.7	5.1	47.2	37.3
$K_{\text{DK3,e}}$	40.2	44.9	4.9	1.8	47.4	34.7
$K_{\text{PP,e}}$	16.1	20.4	-6.2	-3.3	18.0	16.3

H_∞ -Control vs.
Pole-Placement

control cost in % of $K_{\text{PP,e}}$

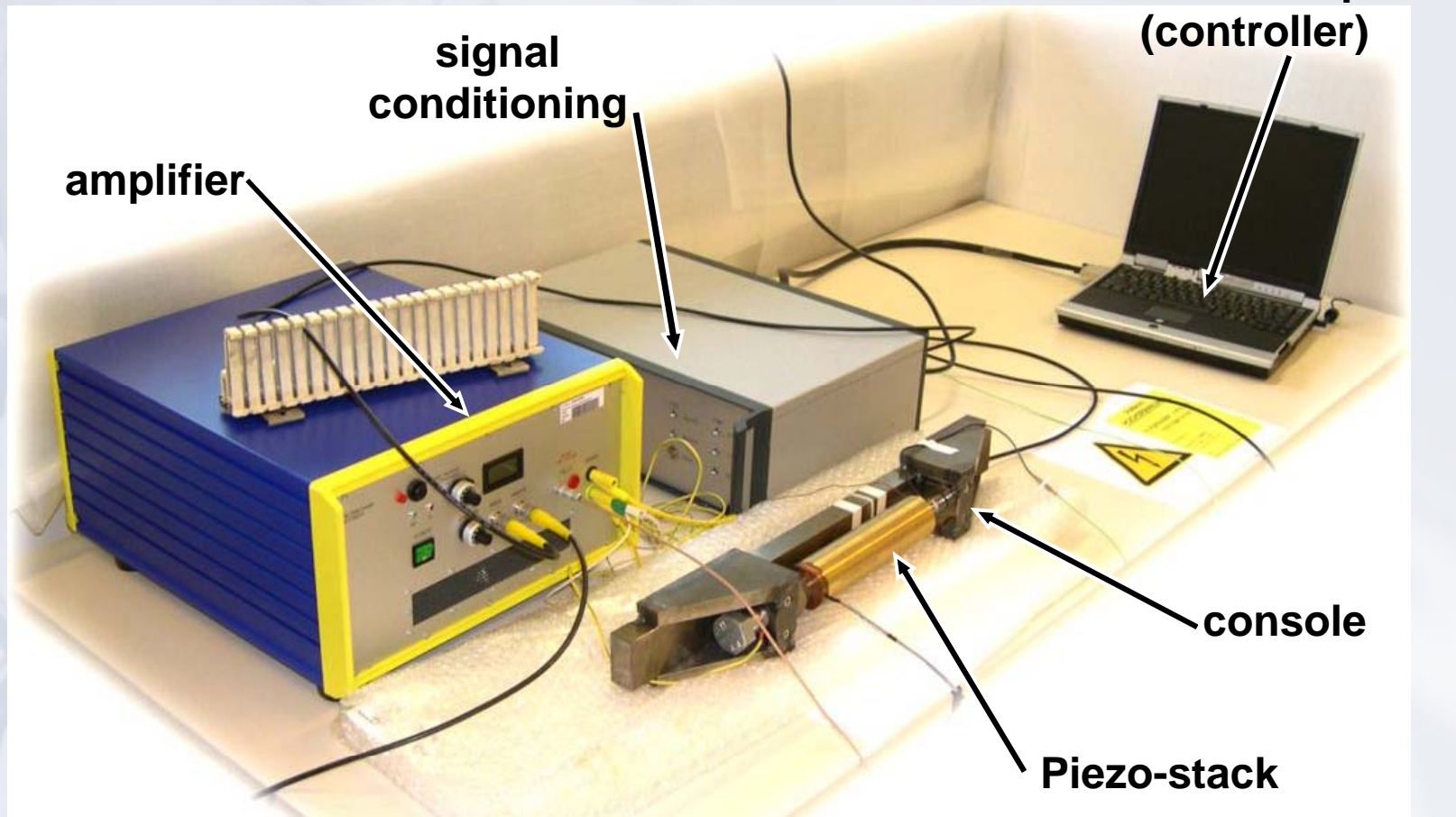
controller	$u_{1,\text{RMS}}$	$u_{2,\text{RMS}}$
$K_{\text{DK1,e}}$	17.2	9.8
$K_{\text{DK2,e}}$	23.9	13.7
$K_{\text{DK3,e}}$	60.0	31.7
$K_{\text{PP,e}}$	100.0	100.0

(Benatzky et.al. 2007b)



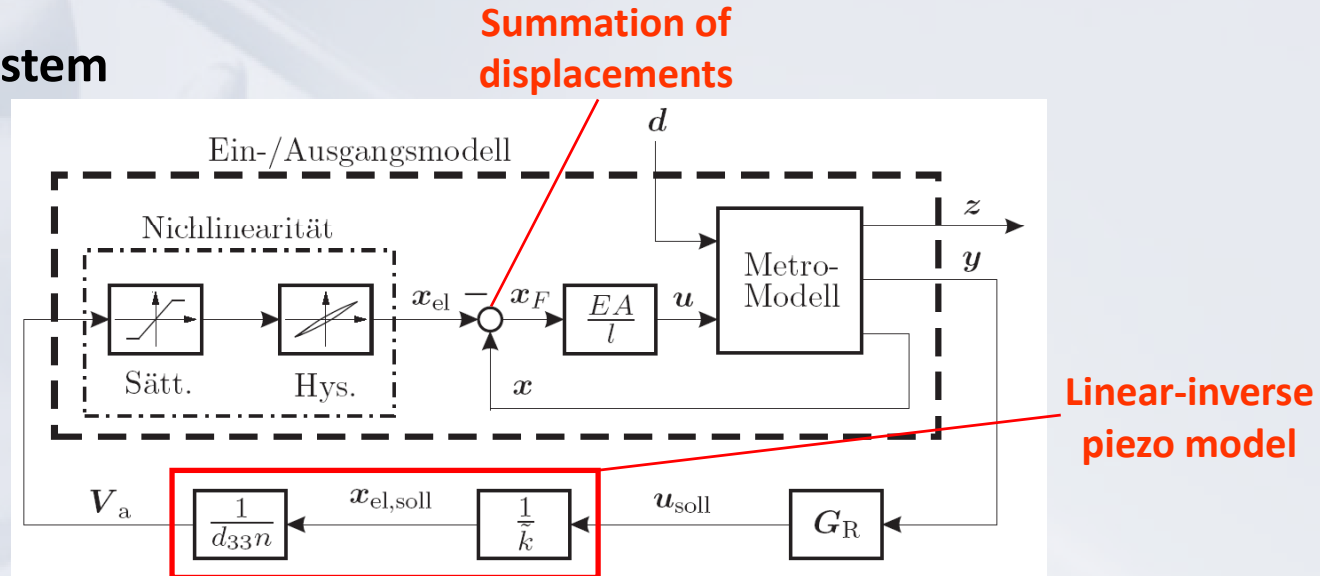
Full-size actuator

Experimental validation of feasibility:

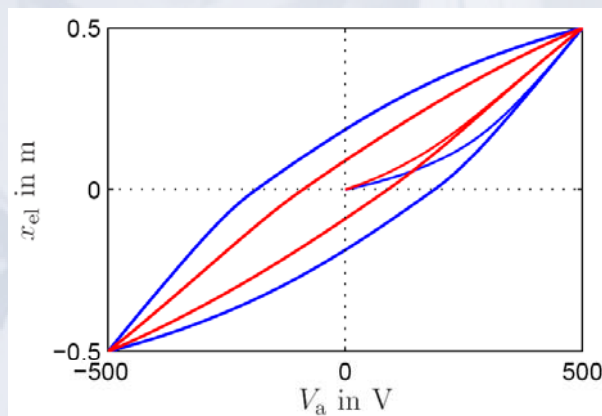


Nonlinear Actuator: Model and Control

- Control system

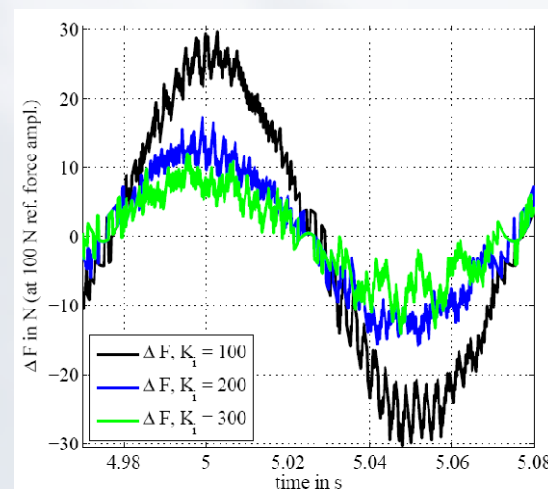


- Hysteresis loops



(Schirrer et.al. 2008b)

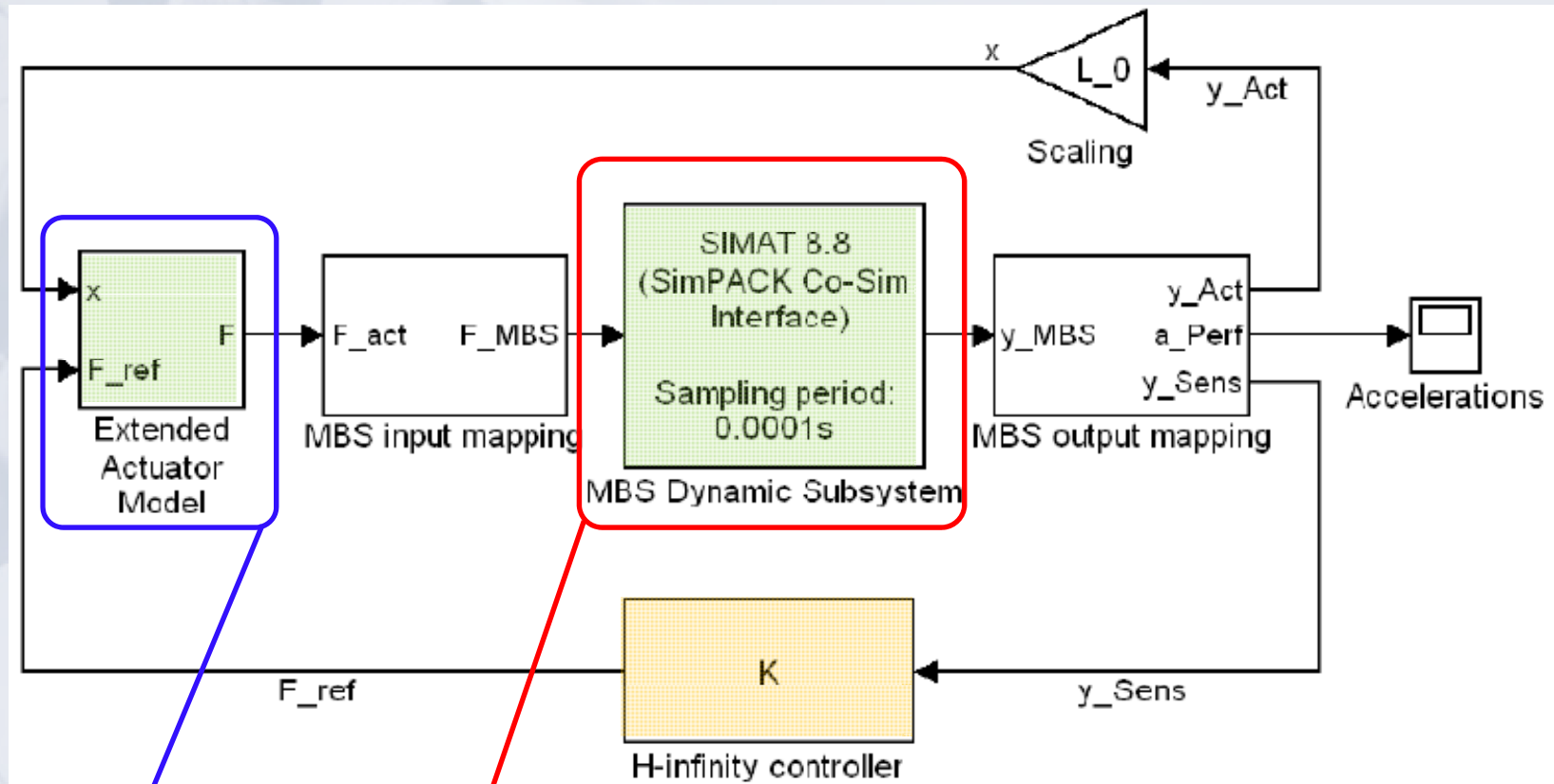
- Force deviation, measured



ref. force 100N,
10% error

Co-Simulation

Comprehensive and complex co-simulation with MATLAB & SIMPACK:



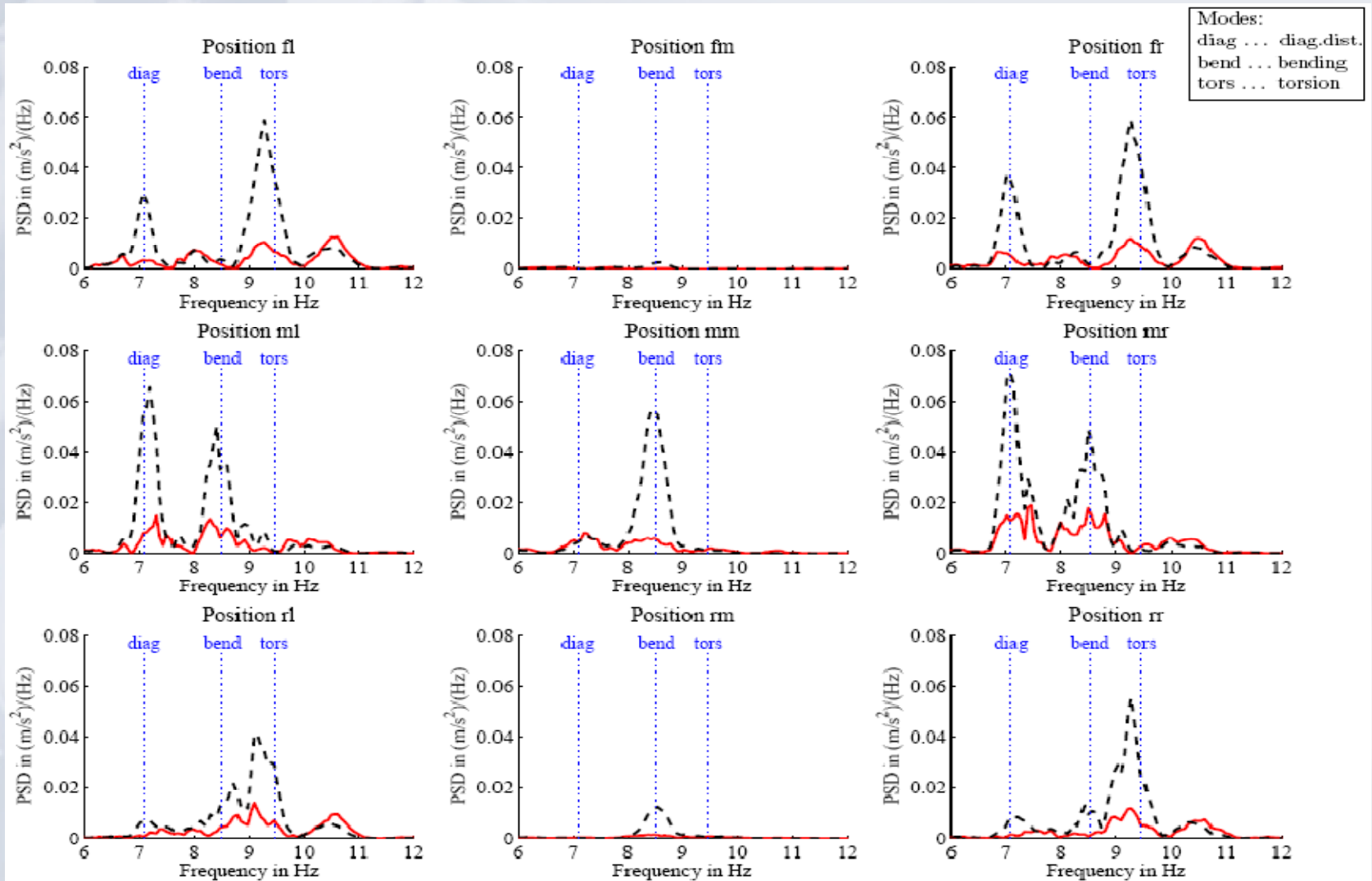
Rail irregularities, wheel-rail contact, bogies, suspensions, FE-car body

Nonlinear actuator

(Schirrer et.al. 2008b)

Results of Co-Simulation

PSD – plots for actuator cfg. „door/roof“ (v=80km/h, DB-High)



Experimental Validation

Scaled car body (1:10) made from aluminum:



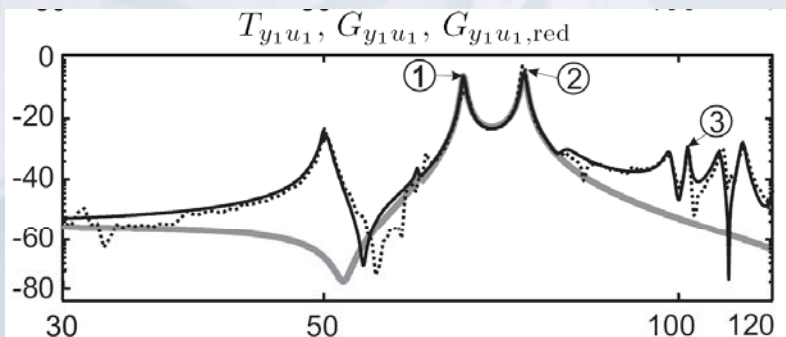
amplifier

2 Piezo-stack
actuators

shaker

(2 Piezo-patch
sensors)

soft coil
springs



#	eigenmode	ω_i in Hz	ζ_i
1	vertical bending	65.66	0.0037
2	torsion	73.91	0.0043
3	diagonal distortion	101.72	0.0030

(Kozek et.al. 2008)

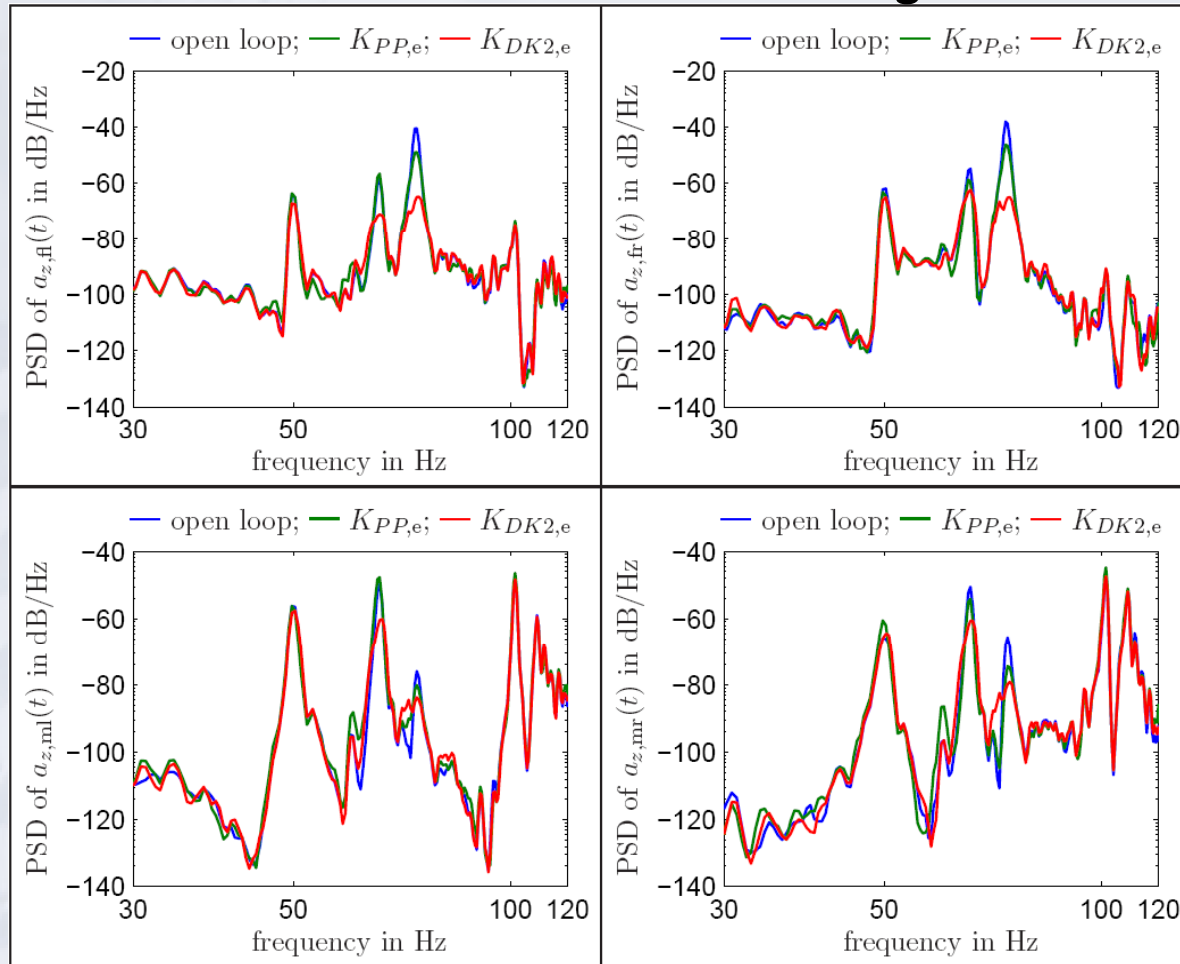
Results from experimental model

accelerations at four performance positions:

left

right

front

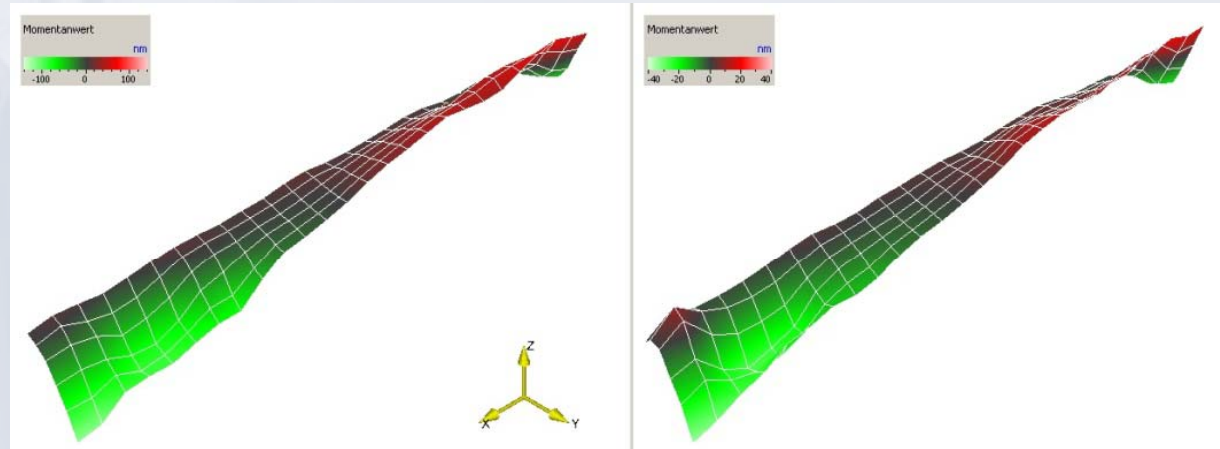


middle

Experimental results II

Verification of unchanged mode shapes using a Laser vibrometer:

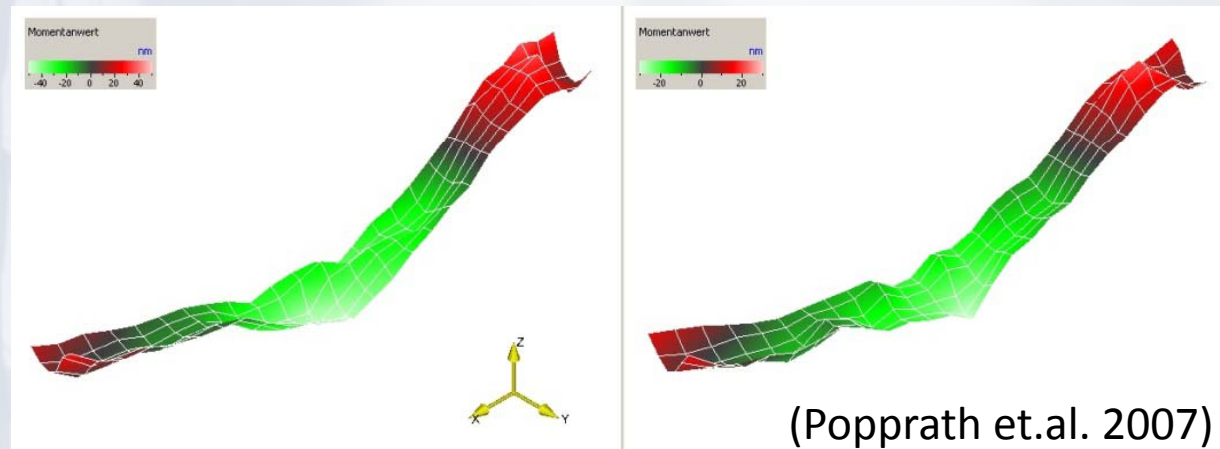
torsion @ 71.8Hz:
amplitude reduction
120nm \rightarrow 40nm



open-loop

closed-loop

bending @ 91.3Hz:
amplitude reduction
50nm \rightarrow 30nm



(Popprath et.al. 2007)

Further Results

- Nonlinear identification of Piezo-hysteresis (experimental), Schirrer & Kozek, ENOC-08.
- Laser speckle interferometry for analysis of console strain, Schirrer et.al., ICSV15.
- Fault detection and isolation by hardware redundancy, Benatzky & Kozek, ICSV14.

Conclusion

- **Innovative concept for active damping of a flexible car body using Piezo-actuators**
- **Piezo-stack actuators mounted in consoles**
- **Non-linear actuator model and compensation**
- **Robust H_{∞} -control system**
- **Feasibility is validated by**
 - **Complex co-simulation**
 - **Scaled metro model with closed-loop experiment**
 - **Full-size actuator experiments**
- **Very large structure for Piezo application**

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