



# 2017 MRS® FALL MEETING & EXHIBIT

November 26–December 1, 2017 | Boston, Massachusetts

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## Symposium EM04: Wide- and Ultra-Wide-Bandgap Materials and Devices

Nov 27 Nov 28 Nov 29 Nov 30 **Dec 01**

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### Symposium Organizers

Robert Kaplar, Sandia National Laboratories  
Mitsuru Funato, Kyoto University  
Matteo Meneghini, University of Padova  
Rachael Myers-Ward, U.S. Naval Research Laboratory

### EM04.10: Oxide Materials and Devices I

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#### 9:15 AM - EM04.10.04

Humidity Sensors from Individual Gallium Oxide Nanowires—Synthesis, Characterization and Sensing Properties

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Hide Abstract

The monoclinic phase of gallium oxide ( $\text{Ga}_2\text{O}_3$ ) is a wide band gap semiconductor material that has been widely studied for its oxygen sensing properties at high temperatures, above 600 °C and for its sensitivity towards reducing gases at temperatures above 450 °C. At lower temperatures, the sensing mechanisms that contribute to the bulk oxygen-vacancies diffusion and consequently to the gas sensing, is deactivated. However, gas sensing can continue taking place at the defect sites of the material surface. The high surface-to-volume ratio attributed to the nanowire (NW) morphology can help to overcome this limitation and decrease the sensing temperature increasing the surface interactions. In our study, single  $\text{Ga}_2\text{O}_3$  NW, that offer less power consumption and more convenient material study than meshes of NWs, are studied for humidity and oxygen sensing.

In this work,  $\text{Ga}_2\text{O}_3$  NWs have been fabricated via carbothermal reduction following a vapor-liquid-solid (VLS) mechanism using a chemical vapor deposition (CVD) furnace. The precursor material is heated at 950 °C and the gas phase is transported using a pure argon flow of 100  $\text{cm}^3/\text{min}$ . The Si/SiO<sub>2</sub> substrates, covered with a 5 to 20 nm discontinuous Au layer, are positioned downstream and heated up to 800 and 950 °C to promote the NW growth.

The grown nanowires have been structurally, chemically and optically characterized using X-ray diffraction, scanning and transmission electron microscopy and related techniques as well as photoluminescence, XPS and Raman spectroscopy. Correlation between shape, crystallinity and optical properties of the formed nanostructures and their chemical composition will be discussed and justified based on the known properties of the pure forming materials.

The  $\text{Ga}_2\text{O}_3$  NWs were subsequently removed from the substrates applying sonication in order to fabricate gas sensors from individual NWs. The next step involves the deposition of the  $\text{Ga}_2\text{O}_3$  NWs on suspended microhotplates and their contact using a combination of Focused Electron- (FEBID) and Focused Ion-Beam Induced Deposition (FIBID) techniques. The fabricated nanosensors devices have been tested towards different gases relevant in air quality monitoring, like NO<sub>2</sub> and CO, as well as towards O<sub>2</sub> and water vapor at different concentrations and operating temperatures. The sensing properties will be discussed and the relation to the structural and chemical properties of the nanomaterials will be established.