

# Design Considerations for Low-Noise, Highly-Linear Millimeter-Wave Mixers in SiGe Bipolar Technology

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**Abstract** — This paper presents design considerations for millimeter-wave mixers based on the Gilbert cell. The theory has been validated by a test chip fabricated in a 200 GHz  $f_T$  SiGe:C bipolar technology. The chip has been designed for applications at 76 GHz. The measured single-sideband noise figure ( $NF_{SSB}$ ) is 11.2 dB while the conversion gain is 15 dB with an input-referred 1 dB compression point (ICP) and an input-referred third-order intercept point (IIP3) of +2.5 dBm and +8.5 dBm, respectively. The chip consumes 61 mA at a supply voltage of 5.5 V.

## I. INTRODUCTION

The mixer is the most critical analog building block in a receiver front-end. The linearity and noise figure (NF) of the mixer affect the performance of the overall system. Therefore, a low-noise and highly-linear mixer is very important in the design of a transceiver. In a bipolar transistor design, the linearity typically increases by increasing the quiescent current [1,2] but so does also the noise figure. Thus, the design of a mixer usually forces many compromises between linearity, noise figure, current consumption, conversion gain, local oscillator (LO) power, port-to-port isolation, and stability.

The design challenge of the work presented in this paper was to achieve high linearity with a very low-noise figure for a homodyne mixer designed for applications at 76-77 GHz. In order to do that, new millimeter-wave linearization and noise reduction techniques have been developed. The improved performance achieved by using these techniques is quite significant compared to the state-of-the-art.

## II. CIRCUIT DESIGN

The mixer presented in this paper is based on a Gilbert cell. The schematic is shown in Fig. 1. The transmission lines  $L_1$ - $L_3$  exhibit inductive behavior. The single-ended RF input signal is applied to the lower differential pair of the Gilbert cell via a 50  $\Omega$  input matched RF-balun and the coupling capacitances  $C_{RF}$ . The bias voltage  $V_{bRF}$  is generated on chip and is provided via networks consisting of the  $\lambda/4$  transmission lines  $L_3$  and the capacitance  $C_1$ . The single-ended LO signal is applied to the switching pairs of the mixer core via a 50  $\Omega$  input matched LO-balun, the coupling capacitances  $C_{LO}$ , and two pairs of emitter followers (EF). These emitter

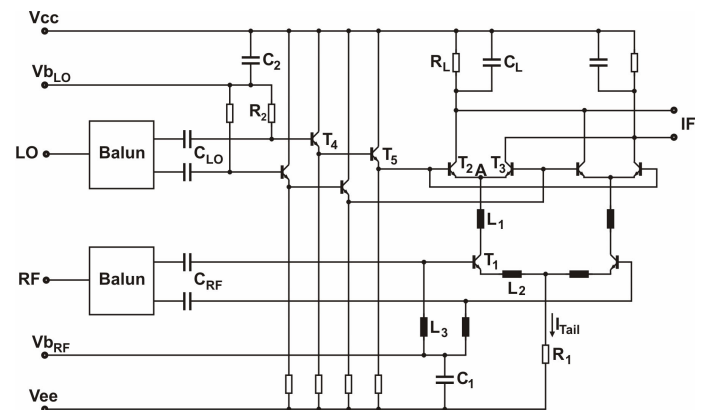


Figure 1. Schematic of the mixer. Due to the symmetry of the circuit, only one label is used.  $L_1$ - $L_3$  are implemented as microstrip lines, all with inductive behavior.

followers set the DC levels for the LO switching pairs, providing also low impedance at this interface. The resistors  $R_2$  bias the EFs while the capacitance  $C_2$  provides a path to ground to avoid potential parasitic oscillations. The bias voltage  $V_{bLO}$  is generated on chip. The tail current in the Gilbert cell is 12 mA.

### A. Linearity

The linearity of the double-balanced mixer presented in Fig. 1 depends on the linearity of the transconductance stage (the lower differential pair), the LO overdrive, and the clipping of the output signal.

At high frequencies heterojunction bipolar transistors (HBT) can show high linearity. The current distortion components generated by the resistive junction and those generated by the junction capacitance have a 180° phase difference. Thereby, the two strongest nonlinearities of the transistor cause the intermodulation distortion (IM) levels to be low due to the partial cancellation of the IM currents [3]. Moreover, the influence of the nonlinear current generated by the base-collector nonlinear capacitance ( $C_{bc}$ ) and the avalanche multiplication current ( $I_{cb}$ ) on the linearity of the HBT was demonstrated in [4,5]. These nonlinear currents can also cancel under special bias, source, and load conditions.

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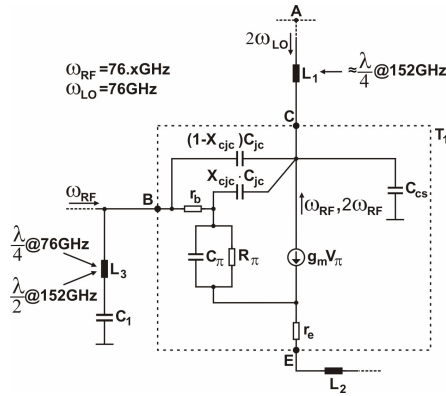


Figure 2. Small signal model of the transconductance stage consisting of  $T_1$ .  $I_{CB}$  [5] has been neglected.

Experimental results presented in [6] show that the best linearity in the HBT comes with highest  $C_{bc}$  and lowest  $r_b$ . In our design very large transistors with multiple base, emitter, and collector fingers are used for the transconductance stage of the double-balanced mixer. The current density is well below the value for maximum  $f_T$ . Due to the symmetry of the differential circuit only one branch will be analyzed. In Fig. 2 the small-signal model of the transconductance stage consisting of  $T_1$  is drawn. Since the transistor is very large, it has very large parasitic capacitances. The distributed  $C_{bc}$ , modeled by  $(1-X_{cjc})C_{jc}$  and  $X_{cjc}C_{jc}$ , is large while  $r_b$  is small. The large feedback capacitance  $C_{bc}$  helps to lower the input and output impedance of  $T_1$ , node B and C, respectively [7]. The bias network consisting of  $L_3$ - $C_1$  represents a very high impedance path for the input signals at  $\omega_{RF}$  and, therefore, they are applied to the base of  $T_1$ . The nonlinearity at the base-emitter junction generates harmonics. The second harmonics at  $2\omega_{RF}$  at node A are strongly attenuated by  $\lambda/4$  transmission line  $L_1$ . This transmission line transforms the low impedance at the emitters of  $T_2$  and  $T_3$  (node A) to high impedance at node C. The second harmonics at  $2\omega_{RF}$  are grounded via the low impedance path consisting of the distributed  $C_{bc}$ ,  $r_b$ , and  $L_3$ - $C_1$ , since  $L_3$  is a  $\lambda/2$  transmission line at  $2\omega_{RF}$ . Also  $C_{cs}$  partially contributes to ground the harmonics at  $2\omega_{RF}$ . The low impedance termination technique for the second harmonic component improves the IIP3 [8], because third-order intermodulation ( $IM_3$ ) is caused by products of the fundamental signals and second harmonics. The signals at  $\omega_{RF}$  are applied to node A but are also partially fed back to the base via  $C_{bc}$ . Since the network consisting of  $L_3$ - $C_1$  is a high impedance at  $\omega_{RF}$ , the signals are applied to the base-emitter junction and provide negative feedback. The gain is lowered and the ICP is improved [7]. For large RF signals, for example when the mixer is close to compression, the current peaks generated by the transistor  $T_1$  in the output signal become large. The harmonic components which arise from this distortion can slightly degrade the linearity [2]. These current peaks depend on the parasitics at node C in Fig. 2. If transmission line  $L_1$  is used, the influence of the base-emitter capacitance of  $T_2$ - $T_3$  can be decreased. Thus, the current spikes are reduced and the linearity is thereby improved.

In high-frequency applications, the LO signal applied to the switching pair  $T_2$ - $T_3$  has a very large voltage swing in order to shorten the rise and fall time of the signal, and

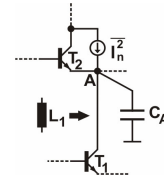


Figure 3. Influence of the transmission line  $L_1$  on the noise.

thereby reduce the noise introduced by  $T_2$ - $T_3$ . LO overdrive can degrade the linearity in the same way as described above for large RF signals [9]. Moreover, if  $T_2$ - $T_3$  act as a good switch, the fundamental at  $\omega_{LO}$  is cancelled and only a strong second harmonic component is present at node A in Figs. 1,2 (higher harmonics can be neglected). The feedthrough of  $2\omega_{LO}$  into  $T_1$  can increase  $IM_3$ . Since the components at  $2\omega_{LO}$  and  $2\omega_{RF}$  are quite close, the transmission line  $L_1$  helps to reduce the impact of the LO overdrive. The large feedback capacitance  $C_{bc}$  lowers the output impedance of  $T_1$ , and  $L_1$  transforms it to a high impedance path at node A. The harmonic  $2\omega_{LO}$  is strongly attenuated by the low-pass filter consisting of  $L_1$ - $C_{cs}$ . Moreover, the network consisting of the distributed  $C_{bc}$ ,  $r_b$ , and  $L_3$ - $C_1$  represents a path to ground also for  $2\omega_{LO}$ .

In order to avoid clipping of the output signals at the intermediate frequency (IF), the bias voltage  $V_{b,LO}$  is chosen low enough to allow a maximum differential voltage swing of  $4 V_{p-p}$ .

### B. Noise

The thermal noise due to  $r_b$  and  $r_e$  of  $T_1$  and the shot noise of  $T_1$  (Fig. 2) constitute the main noise sources in the RF path. In our design the first two contributors have a small impact on the overall noise figure because of the very large size of the transistor  $T_1$ . In the LO path, the main sources are the thermal noise of the base resistance and shot noise of  $T_2$ - $T_3$  which are translated to the IF output by the switching action of these transistors. Assuming an ideal switching behavior, the transistors  $T_2$ - $T_3$  are "on" for approximately half of the LO period, injecting noise because the parasitic capacitance  $C_A$  at node A in Fig. 3 provides a finite impedance to ground. The capacitance  $C_A$  arises from the base-emitter junction of  $T_2$  and  $T_3$ , and the base-collector and collector-substrate capacitance of  $T_1$ . For non ideal switching,  $T_2$ - $T_3$  are working as a standard differential pair injecting noise due to the base resistance and the shot noise. In this case the low impedance to ground is provided by the low impedance at the emitter of  $T_3$  [10]. The switching behavior of the LO differential pair is improved by using a very large LO swing. Therefore, the influence of  $C_A$  on the noise becomes dominant. The effect of  $C_A$  is lowered by the transmission line  $L_1$ , which decouples node A from the large parasitic capacitances  $C_{bc}$  and  $C_{cs}$  of  $T_1$ . Thereby, the noise power injected into the output is reduced. The size of the transistors  $T_2$ - $T_3$  was chosen such as to result in maximum  $f_T$  when the RF signal becomes large. In this case the RF pair starts to work as a switch and the total tail current is steered alternately through the two branches of the double-balanced mixer. For a wrong choice of the size of  $T_2$ - $T_3$ , high current effects can become significant. Then the speed of the LO switching pair is strongly reduced and the injected noise is increased. For a small RF signal,  $T_2$ - $T_3$  are still fast enough

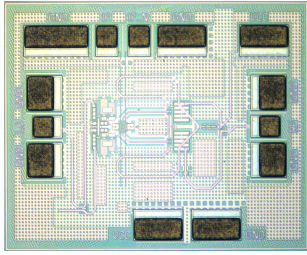


Figure 4. Chip photograph.

[11]. Finally, the load resistors  $R_L$  introduce thermal noise.

### C. Stability

The use of very large transistors ( $T_1$  in Fig. 1) in the transconductance stage yields poor stability at the RF port. The input impedance of transistor  $T_1$  at node B (Fig. 2) depends on the capacitive load at node E [12]. Moreover, the transmission lines  $L_1$  also reduce the stability, making the real part of the input impedance of  $T_1$  more negative [13]. This stability issue has been solved by using a resistor as a current source and the short transmission lines  $L_2$  (Figs. 1,2). The resistor shows less parasitic capacitance compared to a current mirror, thus the capacitive load is quite small.  $L_2$  helps to transform the input impedance of  $T_1$  to a less negative value making the transconductance stage more stable. The inductive degeneration provided by  $L_2$  slightly improves the ICP.

## III. MEASUREMENT RESULTS

The chip is manufactured in an advanced 200 GHz  $f_T$  SiGe:C bipolar process based on the technology presented in [11]. The transistors achieve the highest  $f_T$  at a current density of  $6.5 \text{ mA}/\mu\text{m}^2$ . The chip photograph is depicted in Fig. 4. The size of the chip is  $728 \times 928 \mu\text{m}^2$ .

The measurements were performed on wafer at  $25^\circ\text{C}$ , except mentioned otherwise. The supply voltage was  $5.5 \text{ V}$  while the current consumption was  $61 \text{ mA}$ . The mixer is designed for high impedance external loads, thus an external operational amplifier with an input impedance of  $10 \text{ k}\Omega$  was attached to the output of the mixer. This provides matching to the  $50\Omega$  measurement environment. All off-chip losses were deembedded from the measurement results. The noise figure was measured using a HP 8970B noise figure meter. The noise source was a NoiseCom NC5110. The IF frequency was set to  $10 \text{ MHz}$ . The single-sideband noise figure and the conversion gain versus the frequency are presented in Fig. 5. The ripple shown by the measured data is due to the varying output power levels of the LO source. At  $76 \text{ GHz}$ , the  $\text{NF}_{\text{SSB}}$  is  $11.2 \text{ dB}$  while the gain is  $15 \text{ dB}$ . The  $\text{NF}_{\text{SSB}}$  at  $77 \text{ GHz}$  is  $11.6 \text{ dB}$ . The dependency of the single-sideband noise figure and the conversion gain on the local oscillator power level is reported in Fig. 6. The conversion gain and the noise figure start to saturate at  $-4 \text{ dBm}$ . The temperature behavior of the single-sideband noise figure and the conversion gain are shown in Fig. 7. The LO power level was set to  $+8 \text{ dBm}$ . At  $76 \text{ GHz}$ , an increase in temperature from  $10^\circ\text{C}$  to  $125^\circ\text{C}$  leads to a noise figure degradation of  $3 \text{ dB}$ , while the gain decreases by  $0.3 \text{ dB}$ . This is an excellent result, regarding the large temperature span of  $115^\circ\text{C}$ . The linearity of the mixer was characterized by measuring the input-referred dB compression

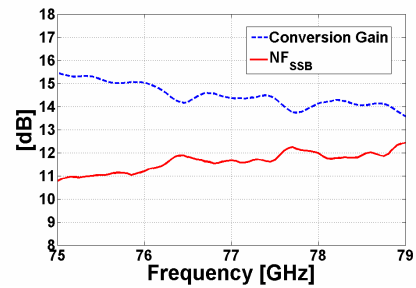


Figure 5. Measured  $\text{NF}_{\text{SSB}}$  and conversion gain versus frequency.  $\text{IF} = 10 \text{ MHz}$ .

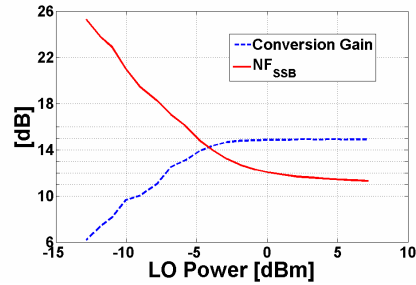


Figure 6. Measured  $\text{NF}_{\text{SSB}}$  and conversion gain versus LO power.  $\text{LO} = 76 \text{ GHz}$ ,  $\text{IF} = 10 \text{ MHz}$ .

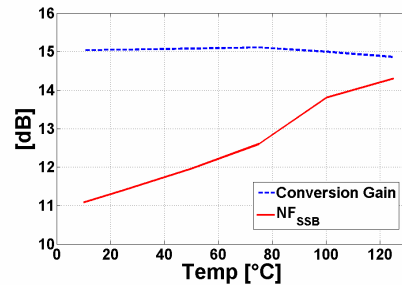


Figure 7. Measured temperature dependency of the  $\text{NF}_{\text{SSB}}$  and the conversion gain.  $\text{LO} = 76 \text{ GHz}$ ,  $\text{IF} = 10 \text{ MHz}$ .

point and the input-referred third-order intercept point. For the measurement of the ICP, the LO and IF frequencies were set to  $76 \text{ GHz}$  and  $1 \text{ MHz}$ , respectively. The plot of the differential IF output voltage versus the RF input power is shown in Fig. 8. The ICP is  $+2.5 \text{ dBm}$ . The output voltage is depicted instead of the output power because the output load resistors  $R_L$  in the mixer are larger than  $50 \Omega$ . The third-order intermodulation distortion has been measured by means of two RF input tones at  $76.001 \text{ GHz}$  and  $76.0012 \text{ GHz}$ , respectively. Figure 9 shows the measurement result: the IIP3 is  $+8.5 \text{ dBm}$ . These excellent values for the linearity with simultaneous very low single-sideband noise figure validate the millimeter-wave design techniques presented and used to develop the mixer. The RF and LO port matching were measured using a  $110 \text{ GHz}$  network analyzer from Agilent. The results are shown in Fig. 10. The RF port has a return loss larger than  $10 \text{ dB}$  from  $44 \text{ GHz}$  to  $78 \text{ GHz}$ . The return loss of the LO port at  $76 \text{ GHz}$  is  $6.5 \text{ dB}$ . The degradation of the matching at the LO port at high frequencies also explains the slight degradation of the  $\text{NF}_{\text{SSB}}$  and the gain in Fig. 5 and the relative high LO power level needed to achieve the lowest  $\text{NF}_{\text{SSB}}$  (Fig. 6).

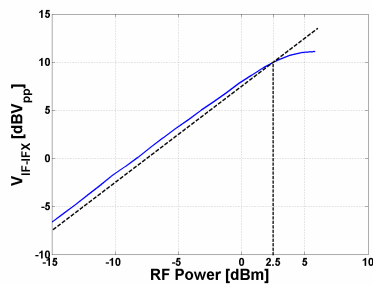


Figure 8. Measured ICP: differential IF output voltage versus RF power. LO = 76 GHz, IF = 1 MHz.

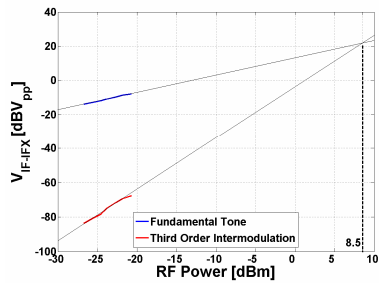


Figure 9. Measured IIP3: differential IF output voltage versus RF power. The IF frequencies of the fundamental tones are 1 MHz and 1.2 MHz. LO = 76 GHz.

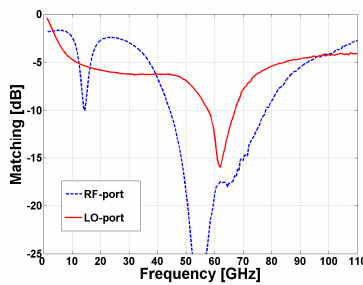


Figure 10. Measured RF and LO port matching of the mixer.

#### IV. CONCLUSION

In this paper design considerations for highly-linear and low-noise millimeter-wave mixers are proposed. A test chip was developed and fabricated in SiGe bipolar technology. At 76 GHz, the mixer shows a single-sideband noise figure of 11.2 dB while the conversion gain is 15 dB at 25 °C. From 10 °C to 125 °C, the noise figure degrades by 3 dB and the gain decreases by 0.3 dB. The input-referred 1 dB compression point and the input-referred third-order intercept point are +2.5 dBm and +8.5 dBm, respectively. A comparison with state-of-the-art mixers is given in Table I. The mixer shows state-of-the-art linearity and noise figure. To the best of the authors' knowledge, the very high ICP and IIP3 with simultaneous excellent noise figure are record values for millimeter-wave mixers in silicon-based technology.

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TABLE I. STATE-OF-THE-ART MILLIMETER-WAVE MIXERS AT 76-77 GHz

	$NF_{SSB}$	ICP	Conversion Gain	Supply Voltage	Power Consumption
	[dB]	[dBm]	[dB]	[V]	[mW]
[14] <sup>*</sup>	<12.8	-14.7	20	3	360
[15] <sup>**</sup>	<14	-30	24	-5	300
[16]	16.5	0	11	5.5	413
[17] <sup>**</sup>	18.4	-12	13.4	4.5	176
[18]	16	-3	15.5	5.5	187
This work	11.2	2.5	15	5.5	335

<sup>\*</sup> superheterodyne downconverter. <sup>\*\*</sup> includes an IF buffer.

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