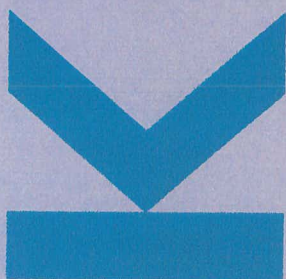




## 20th INTERNATIONAL WINTERSCHOOL



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## ZnO-based Resonant Tunneling Diodes for Quantum Cascade Structures

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### 1. Introduction

The terahertz (THz) spectral region lying in the wavelength range between  $30\mu\text{m} - 300\mu\text{m}$  covers various relevant and interesting real-world applications like spectral imaging [1], medical diagnostics [2], trace gas spectroscopy, security screening or optical free-space communications. Unfortunately, due to the lack of high-performance solid state laser sources, it is also often referred to as the "THz-gap" in the electromagnetic spectrum. Therefore, a crucial step to close this gap is the realization of THz-emitting lasers at room temperature. Currently GaAs-based quantum cascade lasers (QCLs) [3] are the most promising devices but they lack significant improvements within recent years concerning their maximum operating temperature ( $\sim 200\text{K}$ ). They are basically limited by the parasitic, non-optical LO-phonon transitions ( $36\text{meV}$  in GaAs), being on the same order as the thermal energy at room temperatures like e.g. ZnO with its larger LO-phonon energy ( $E_{\text{LO}} = 72\text{meV}$ ).

To master the fabrication of ZnO-based QC structures, a high quality epitaxial growth is crucial combined with a well-controlled fabrication process including (selective) Zn(Mg)O etching, and the deposition of low resistance ohmic contacts.

### 2. Results

Our devices are grown on m-plane [10-10] ZnO-substrate by molecular beam epitaxy (MBE) and patterned by dry etching in a  $\text{CH}_4$ -based chemistry into square MESAs (see Fig. 1). The  $\text{CH}_4$ -process protects the mask by an amorphous carbon-layer increasing the selectivity of the etching [3].

Resonant tunneling diode structures are investigated in this geometry and are presented including different barrier- and well-configurations. We extract contact resistances of  $\sim 4-7\text{e-}6\ \Omega\ \text{cm}^2$  and  $\sim 1-3\text{e-}6\ \Omega\ \text{cm}^2$  for the top and bottom contact, respectively, for unannealed Ti/Au contacts and an electron mobility of above  $130\text{cm}^2/\text{Vs}$ , all in good agreement with the highest published literature values.

Demonstrating resonant electron tunneling in Zn(Mg)O structures is one of the crucial building blocks for a future QCL (see Fig. 2).

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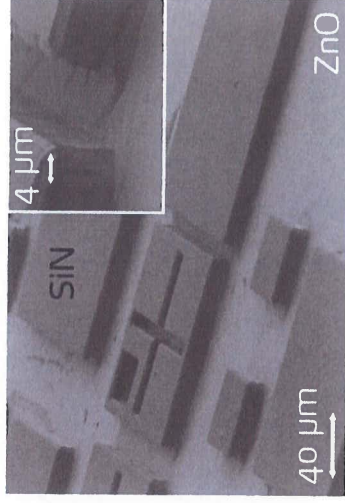


Fig. 1: Typical ZnO-based MESA RTD structures after ICP-RIE dry and additional  $\text{H}_2\text{PO}_4$  wet etching. The inset shows the vertical and smooth sidewalls.

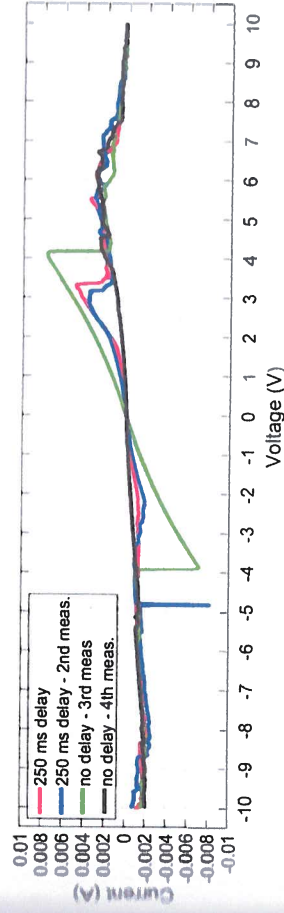


Fig. 2: Comparison of exemplary IV-curves of a  $75\ \mu\text{m}$  MESA RTD structure at room temperature with (250 ms) and without additional delay for each measurement point (resolution:  $0.01\ \text{V}$ ).