

Introduction

The hydrogenation of CO₂ plays an important role in terms of environmental issues for the reduction of greenhouse gases and further on in chemical industry for production of valuable chemicals (e.g. methanol). For realisation of the utilisation of CO₂ via hydrogenation reactions catalysts are required. There are a lot of approaches to develop new catalysts for CO₂ hydrogenation but until now there are only a few solutions for industrial purposes.

In this work two ZnO supported Pd and Cu nanoparticle catalysts were prepared and characterized in view of chemical properties and structural information. Studies about the catalytic activity were carried out for the CO₂ hydrogenation reaction at atmospheric pressure.

Synthesis of the catalysts

- Nanoparticle catalysts:
 - 5 wt% Pd on ZnO support
 - 5 wt% Cu on ZnO support
- Preparation steps:
 1. Impregnation of a precursor salt (Pd²⁺, Cu²⁺ in form of an acetate)
 2. Calcination (at 500°C in air)
 3. Reduction (10 vol% H₂; varied temperature: 200, 300, 500°C)

HR-TEM and STEM-HAADF

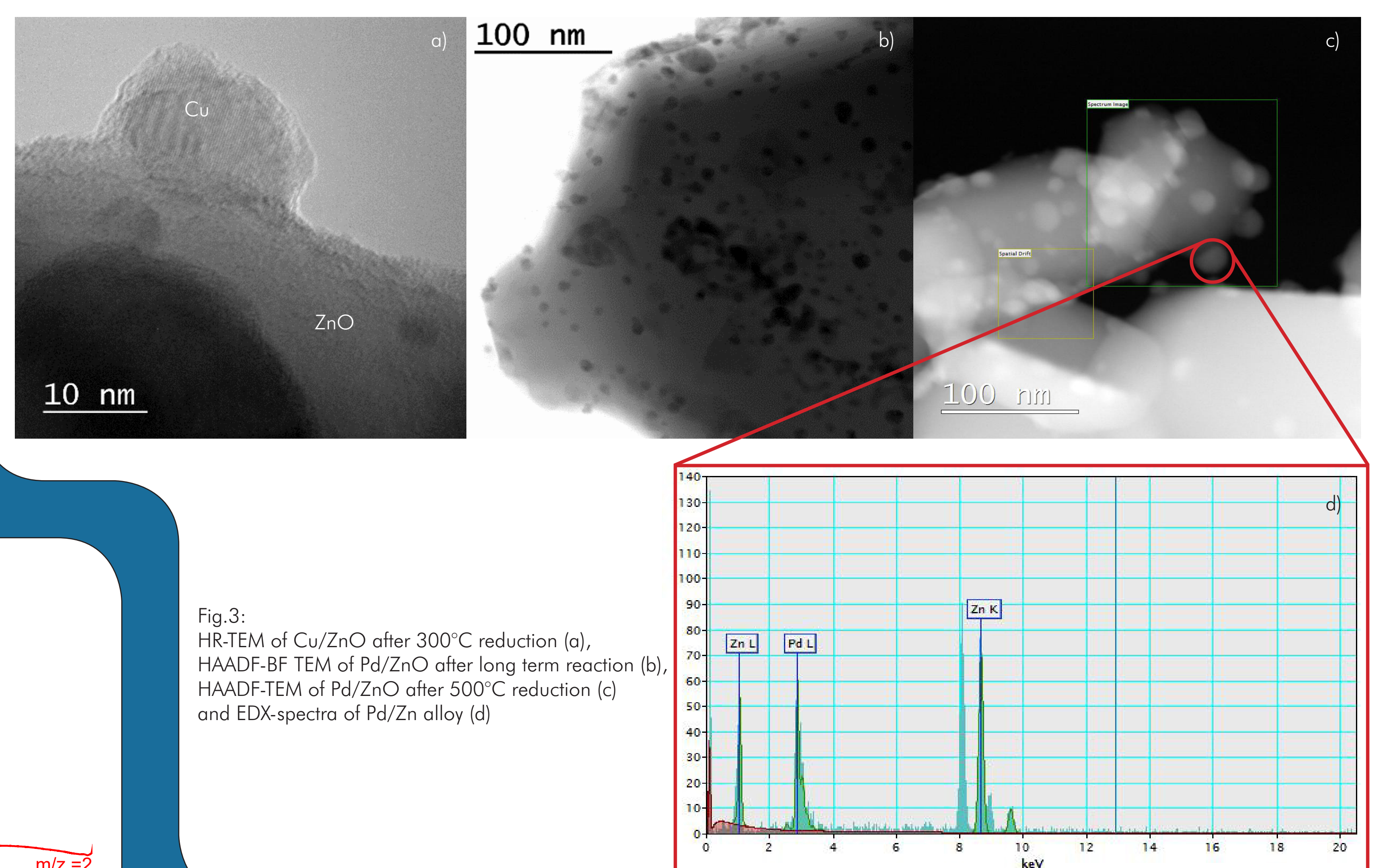


Fig.3: HR-TEM of Cu/ZnO after 300°C reduction (a), HAADF-BF TEM of Pd/ZnO after long term reaction (b), HAADF-TEM of Pd/ZnO after 500°C reduction (c) and EDX-spectra of Pd/Zn alloy (d)

Temperature Programmed Reduction

- Gas composition: 10 vol% H₂ in Ar
- Temperature program: 25 to 500°C (ramp: 10°C/min)

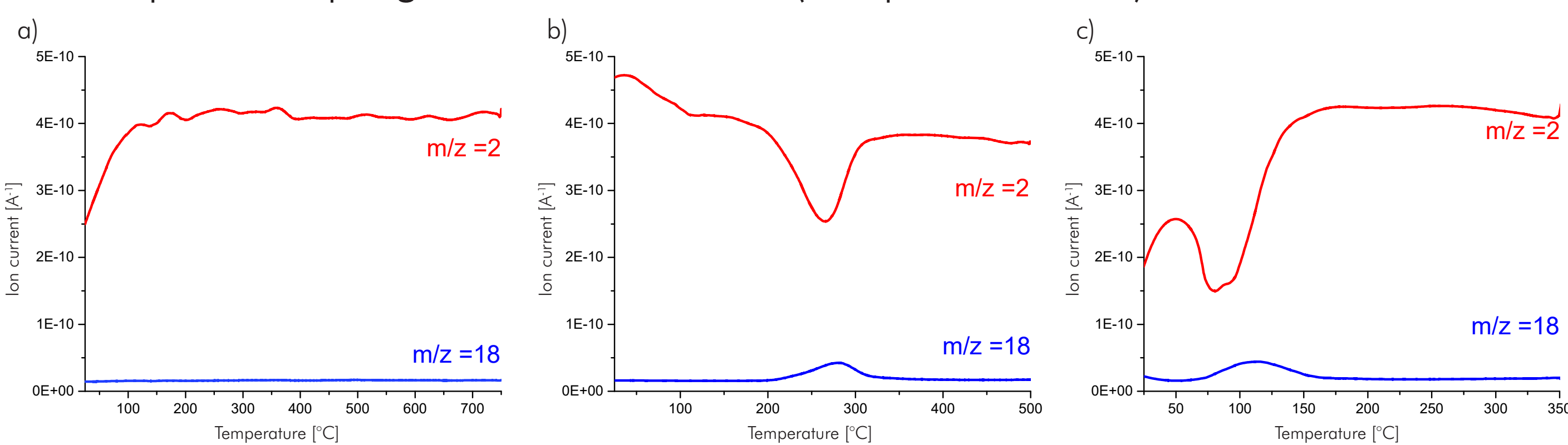


Fig. 1: H₂-TPR of ZnO support (a), Cu/ZnO (b) and Pd/ZnO (c)

X-Ray Diffraction

- Cu K-α radiation (1,54060 Å)
- Quantification of Rietveld refinement

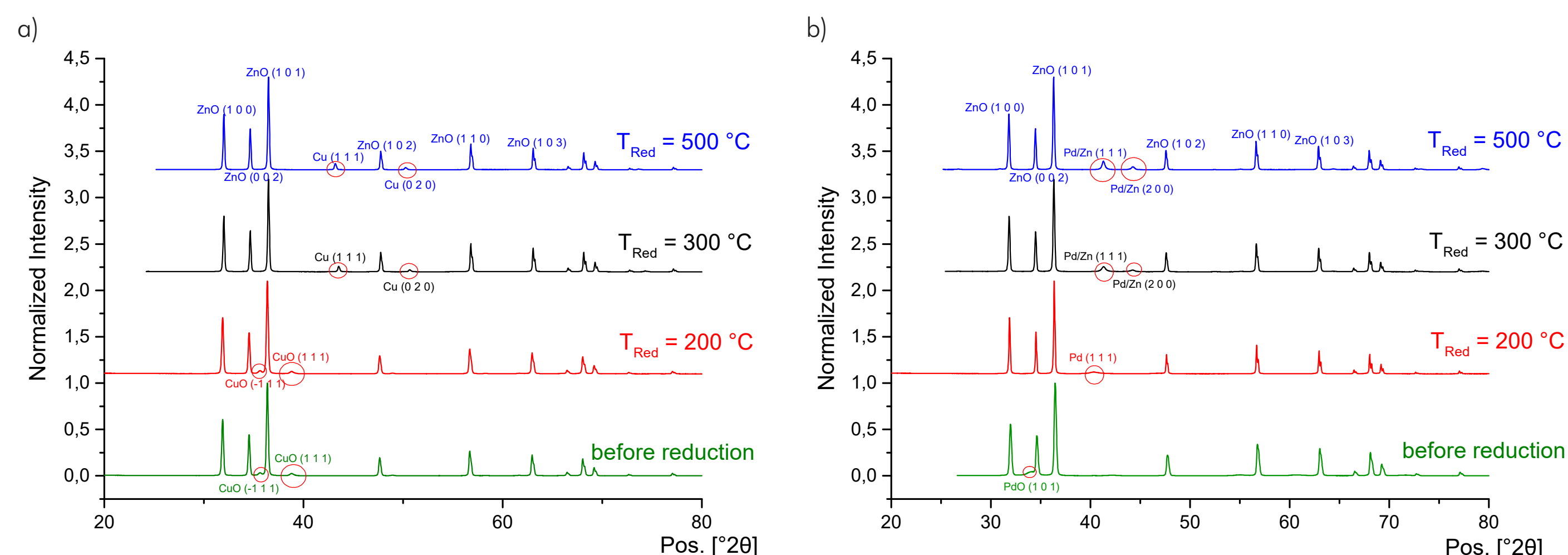


Fig. 2: XRD of Cu/ZnO (a) and Pd/ZnO (b) before reduction and after different reduction temperatures

Kinetic measurements

- Plug-flow fixed bed quartz tube reactor coupled to a micro-GC
- Pretreatment:
 1. 10 % O₂ in He at 500°C (cleaning step)
 2. 10 % H₂ in He at varied temperatures (reduction)
- Reaction: 5% CO₂ and 20% H₂ in He (total flow: 100 mL/min)
- Temperature range: 100 to 500°C, atmospheric pressure

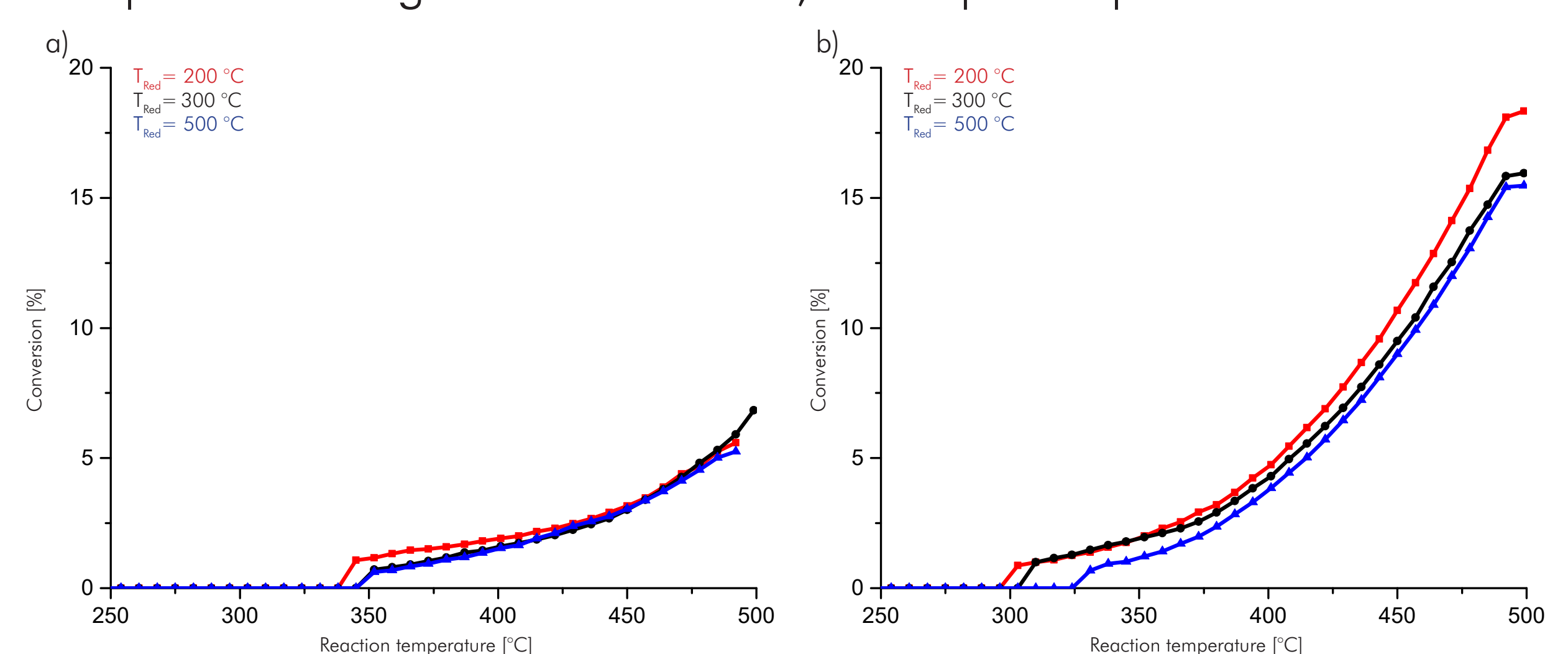


Fig.4: Conversion in CO of Cu/ZnO (a) and Pd/ZnO (b) at varied reduction temperature

Particle Size comparison

- Particle size analysis of TEM pictures

Tab. 1: Particle size comparison before and after the hydrogenation reaction

Catalyst	Red. Temp. [°C]	Diameter after reduction [nm]	Diameter after reaction [nm]
Cu/ZnO	200	---	27.1
Cu/ZnO	300	13.2	19.2
Cu/ZnO	500	15.0	18.1
Pd/ZnO	200	6.0	18.5
Pd/ZnO	300	6.5	20.3
Pd/ZnO	500	7.7	16.1

*at 200 °C reduction temperature CuO was still existing

Conclusion

- Reduction temperature of PdO (100°C) lower than CuO (300°C) (Fig. 1)
- Different phases present during reduction (Pd or Pd/Zn alloy) (Fig. 2b)
- No alloy formation of Cu/ZnO (Fig. 2a)
- Nanoparticle size growth due to sintering effects and alloy forming (Tab.1)
- Main hydrogenation product: CO via reversed Water-Gas Shift at atmospheric pressure
- Increasing reaction temperature leads to higher conversion for both catalysts
- Pd/ZnO higher conversions ~ 20% (Fig. 4)

References

- [1] K. Föttinger and G. Rupprechter, "In situ spectroscopy of complex surface reactions on supported Pd-Zn, Pd-Ga, and Pd(Pt)-Cu nanoparticles," *Acc. Chem. Res.*, vol. 47, no. 10, pp. 3071–3079, 2014.